Page 1

Wednesday, February 08, 2012 10:22:45 AM Item ID: D350-689-023 Accept *N900040100* Setup Start **Revision ID:** Stop **Item Name: Energy Attenuating Floor Provisions Start Date:** 2/8/2012 Start Qty: 1.00 **Cust Item ID:** Required Date: 2/10/2012 Req'd Qty: 1.00 **Customer:** Reference: DISSASSEMBLE PER ECN 12-501 Run Date: 12-02-0 Tooling: **Process Plan:** Approvals: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation **Tool ID** Set Up/ Tool # Plan Accept Reject Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp Draw Nbr **Revision Nbr** DSI 9588 Α IIN-D350-689 В 150 0.00 *150* Packaging 0.00 Memo Packaging PULL FROM STOCK D350-689-023 B 70578 X 1 REMOVE D3026-1 B 70 399 D3234-3 X I B 7/1 4 / AND PUT BACK INTO STOCK UNDER ORIGINAL BATCH NUMBER 12/21 12-02-10160 QC21- Final Inspection - Work Order Release 0.00 *160* QC 0.00 Memo Quality Control

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W/O:			W	ORK ORDER CHANG	GES					· ·
DATE	STEP	PRO	OCEDURE CHA	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
					٠					
Part No	:	PAR #:	Fault Cate	egory:	_ NCR	: Yes N	o DQA :	:	_ Date: _	· · · · · · · · · · · · · · · · · · ·
	R	esolution:	Disposition	on:	QA:	N/C Clos	sed:		Date:	
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)				
DATE	STEP	Description of NC	4		tion B	Cian 9	Verifica		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Work Order ID:

79971

Parent Item:

D350-689-023

Parent Item Name:

Energy Attenuating Floor Provisions

Start Date: 2/8/2012

Required Date: 2/10/2012

Start Qty: 1.00

Required Oty: 1.00

Comments:

IPP Rev:A 08-12-23 new issue DD verified by:EC

IPP Rev:B revise route seq DD

10.02.12 vrified byJLM IPP Rev:C chg003 DD 11.09.28 verified by:JLM

IPP Rev:D 12 01 12 now @ CHG004 (ecn12-501) DD VERE:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Date Status Issued Issued
D3026-1		Manufactured	No		· ·		Each	3.0000		-1	V
Channel				Location ST177		Loc Qty	<u>Lo</u>	c Code	1	039°)	
)3234-3 Doubler		Manufactured	No	7039	99	3	Each	3.0000	S	-1	· · · · · · · · · · · · · · · · · · ·
			Ŋ	ST232A	41	Loc Qty 3 3	<u>Loc</u>	c Code	7		

Ro-enter -+ m521042L3. m11744/ x 9

MS 24694-550 M117739x9

NAS1149003635 M117505X9

D3811-041 X 1 B71000

13027-7 x 4 B70582x1 B70497x3

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W/O:			WC	RK ORDER CHANGI	ES			, ,				
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
			·			·						
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQA :	Date: _					
	R	esolution:	Disposition	Disposition: Date: Date:								
NCR:		\	WORK ORDE	R NON-CONFORMA	NCE (NCR)						
DATE	CTED	Description of NC		Corrective Action Section		Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector				
						*						
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NOTE: Date & initial all entries

Page 1 of 1

Criteria: Item ID:	d350-689-023 Al	l Locations All W	arehouses All Quant	-				• • • •
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments	
D350-689-023 Energy Attenuating Floor Provisions	Main Warehouse FG010	70578	11/24/2011	1.0000	QC21	CHG003		
			Total:	1.0000				

REFERENCE ONLY

4.0 PARTS LIST CHANGE

The parts list of D350-689-021/-023 at CHG 005/004 or later is amended as follows:

5. PARTS LIST (IIN-D350-689) 25.10 PARTS LIST (ICA-D350-689)

IS:

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
Х									D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X							I	D350-689-013	FLOOR PROVISIONS KIT
		Х							D350-689-015	
			Х						D350-689-017	SHOULDER HARNESS KIT
				X					D350-689-019	CONTROL GUARD KIT
					X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
					1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1							X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
					1			Х	D350-689-043	
	1								D3026-1	CHANNEL (REMOVED FROM -023)
	1								D3234-3	DOUBLER (REMOVED FROM -023)
			····			417			5.4535.4	
						1/1			D4575-1	BEAM (REPLACES D3026-1 IN -023)
	L		l	L		18	L	L	D4575-3	DOUBLER (NEW IN -023)

WAS:

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
x									D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	Х								D350-689-013	FLOOR PROVISIONS KIT
	ļ	Х							D350-689-015	
			Х						D350-689-017	SHOULDER HARNESS KIT
				X					D350-689-019	CONTROL GUARD KIT
					X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
					1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1							Х		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
					1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
	1					100			D3026-1	
	<u> </u>					17			D3020-1	CHANNEL
	1					E19			D3234-3	DOUBLER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

BY: D. SHEPHERD (DE # 02)

DATE: 11.12.23
CERT. NO.: SH02-33
ISSUE NO.: 1

DESIGN	B	DART AEROSPACE LTD				
DRAWN		HAWKESBURY, ONTARIO, CANADA				
CHECKED	#	DRAWING NO. REV. A				
MFG. APPR.	N/A	DSI 9588 SHEET 4 0F 4				
APPROVED	-W	TITLE SCALE				
DE APPR.	#	INSTALLATION CHANGE NTS				
DATE 11.1	2.22	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERSISSON FROM DART AEROSPACE LTD.				

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

Date: 12.01.10	000	Job No.:				ADR Yes/No:	Y	ADR D		12.01.)6 EC	N #:	12-	501
Product No.: D350-689-021/-		T/CI 000	DDOVICION	VIT		Created By: Checked By:	**************************************	Approv	ved By:	- W-				
Product Name: DUAL HIGH BA	ION SEA	ITEUUR	NOISON -	NI I		Glecked by.	-7/) -	<u> </u>		-		- +		
Distribution	Reqd	Resp	Initi	al / Date	+	Distribution			Reqd	Resp		Initial	/ Date	
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Purchasing Coord.	Y	CL				QC Coordinate	or		N			- 1		
Production Engineering Coord.	Y	EC				Customer Tec	hnical Su	pport	Y	DS		:		
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						Customer Ord	er Proces	sing	N			Ì.		
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Reason for Change:								=						
UPDATE TO INSTALLATION TO	SATIS	Y AIRCR	AFT FITTED	WIIHR	EÇENI E	UROCOPTER C	JLLECTIV	VE MOL	ELS			<u>;</u>		
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RELEASE D4575 AND \$9588 R	FV A													İ
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# Quality Assurance Actions				Regd	Resp			Notes				Co	mplete	,
	<u> </u>				resp					***************************************				
1 Notify Previous Customers				N	 									
2 Notify Eurocopter France				N								:		
3														
# Engineering Actions				Reqd	Resp			Notes				Co	mplete	
4 Required Documents/Drawin		r Review		N							-1-1	10		
5 Update Master Document Li				Υ	MB	MDL-D350-689 F	REV. C				^	12	01.17	
6 Update Product Compatabili				N							- -			
7 Create Eurocopter Form (FE	E)			N										
8 Notify TC / FAA of Change				N							-			
9					<u> </u>						L			
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